RICOH

Modification Bulletin

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Model: DF64 Date			e: 15-Jul-97	No: 1	
Modified Article: Parts Catalog Correction			Prepared by: S.Hizen		
From: QAC 1st Field Information Dept.					
Reason for	Parts catalog correction	Vendor	r cha	ange 🗌 To r	neet standards
Modification:	To facilitate assembly	🗌 To imp	prove reliability ())
	Part standardization	Other			

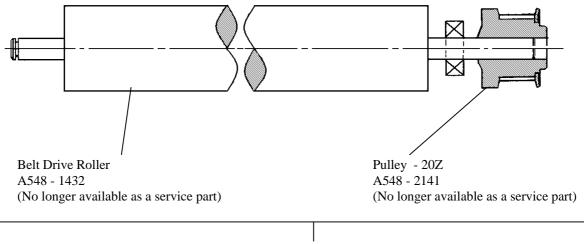
(No serial number cut-in information)

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Old part number	New part number	Description	Qty	Int	Index	Note
A548-1432 —		Belt Drive Roller	1		1	
A548-2141 -		Timing Pulley - 20Z	1		13	
	L A680-1431	Belt Drive Roller Ass'y	1	X/O	1	

The individual part numbers for the belt drive roller and the 20Z timing pulley are listed in the parts catalog, but the roller shaft is actually press-fit into the pulley on the production line.

The 20Z pulley cannot be installed on the roller shaft in the field. A part number for the belt drive roller assembly has been assigned instead of separate numbers for the belt drive roller and the timing pulley.



Belt Drive Roller Ass'y A680 - 1431

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Model: DF64

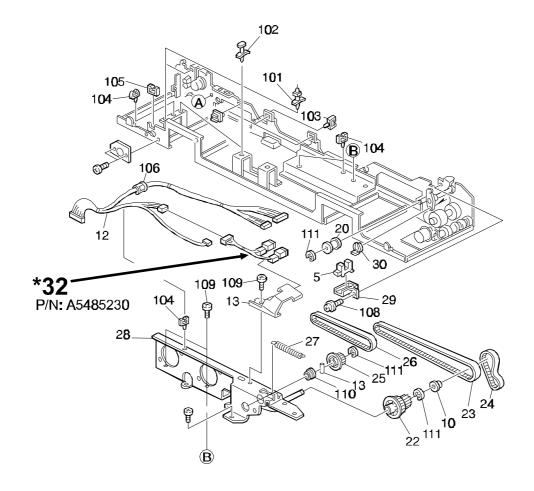
Date: 15-Jul-97

No: 1

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The index number was missing in the following illustration. Please add the missing number as shown below.

New part number	Description	Qty	Page	Index
A548 5230	Indicator Harness	1	12	32



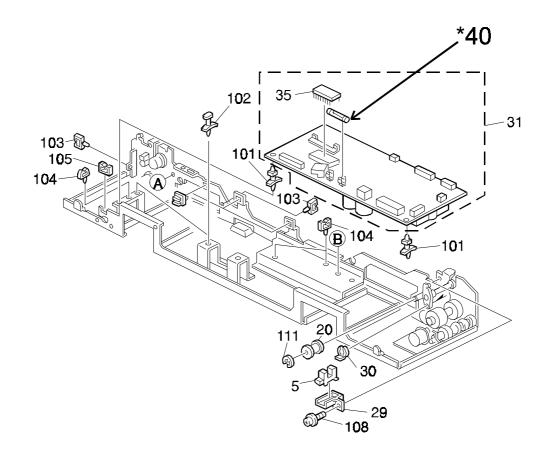
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Model: DF64 Date			e: 15-Sep-97	No: 2	
Modified Article: Parts Catalog Correction			Prepared by: J.Kasamoto		
From: QAC 1st Field Information Dept.					
Reason for	Parts catalog correction	🗌 Vend	lor ch	ange 🗌 To	o meet standards
Modification:	To facilitate assembly	🗌 To improv		e reliability ()
	Part Standardization	Other			

Please add the following part to your parts catalog.

New part number	Description	Qty	Page	Index
1107 0750	Fuse - 3.15A 250V	1	13	40



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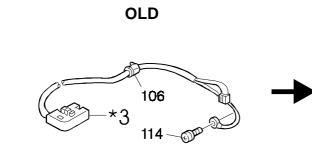
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Model: DF64 Date			e: 15-Nov-97	No: 3	
Modified Article: Parts Catalog			Prepared by: M. Kitajima		
From: QAC Field Inf	ormation Dept.				
Reason for	Parts catalog correction	🗌 Venc	lor ch	ange 🗌 To n	neet standards
Modification:	To facilitate assembly	🗌 To improv		☐ To improve reliability ()	
	Part Standardization	Other			

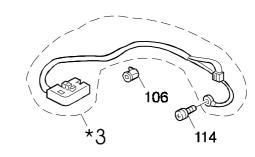
Please correct your parts catalog as follows:

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Old part number	New part number	Description	Page	Index
A548 5281	A548 5280	Interface Harness	13	3



NEW





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MB Correction Reissued: 09-Mar-01

The items in bold italics have been corrected or added.

Model: DF64 Date:			e: 30-Apr-98	No: MA663004a			
Modified Article: Transport Belt			Prepared by: M.	Kitajima			
From: Technical Service Dept.,GTS Division							
Reason for	Parts catalog correction	U Vend	lor ch	ange 🗌 To n	neet standards		
Modification:	on: 🗌 To facilitate assembly 🛛 🖂 To improv			ove reliability ()			
	Part standardization	Other					

To increase the tolerance against original jams, the material of the transport belt has been changed. The interchangeability code is O/O.

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
A5481481	A5481482	Transport Belt	1-1	0/0	9	10	

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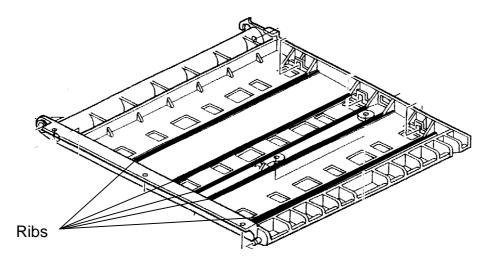
PAGE: 1/2

Model: DF64 Date			e: 30-Apr-98	No: 5	
Modified Article: Transport Base Plate			Prepared by: M.Kitajima		
From: QAC Field Information Dept.					
Reason for	Parts catalog correction Vendor			ange 🗌 To i	meet standards
Modification:	To facilitate assembly	embly 🛛 🛛 To improv		e reliability ()
	Part standardization	Other			

To prevent the transport base plate from being bent, the height of the five ribs on this part has been increased by 17 mm.

If the transport base plate is bent, an original jam caused by the transport belt stopping may occur.

Old part	New part	Description	Qty	Int	Page	Index	Note
number	number						
A5481412	A6631412	Transport Base Plate	1-1	X/O	9	4	



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Model: DF64

Date: 30-Apr-98

No: 5

MODEL NAME	V/ Hz	DESTINATION	CODE	SERIAL NUMBER
DF64	115/ 60	USA, Canada	A663- 15	9A17900001
DF64	220, 240/ 50	Whole World	A663- 17	A7517100458
	115/ 60			
DF64	220, 240/ 50	Whole World	A663- 22	Service Parts Only
	115/ 60			
DF64	220, 240/ 50	Europe	A663- 26	3N89070001
DF64	115/60	Whole World	A663- 57	A7517901819
	220, 240/ 50			
DF64	220, 240/ 50	Europe	A663- 62	AL77900001

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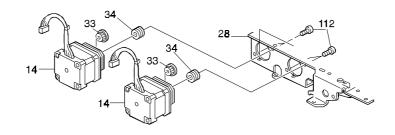
Model: DF64 Da			Date	9: 30-Apr-98	No: 6		
Modified Article: Parts Catalog			Prepared by: J. Kasamoto				
From: QAC Field Information Dept.							
Reason for	\square Parts catalog correction \square		Vendor change				
Modification:	To facilitate assembly		To improve reliability ()				
	Part standardization	Other					

The P/N AX050108 (Stepping Motor: index No.14) does not come with the motor harness. Please add the following part number, and correct the illustration in your parts catalog as follows:

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New part number	Description	Qty	Page	Index
A663 5270	Motor Harness	2	13	*40

OLD



NEW

